| TM        | Title:      | W0916 Product Specification |              |            |  |  |
|-----------|-------------|-----------------------------|--------------|------------|--|--|
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|           | Status:     | ACTIVE                      | Date Issued: | 06/21/2013 |  |  |

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| FIU | auci i  | ldentifiers |

|   | Product Name:    | ISOPROPYL PHENYLACETATE |                 |             |  |  |
|---|------------------|-------------------------|-----------------|-------------|--|--|
| ı | Synerzine Item # | W0916                   | CAS # 4861-85-2 | FFMA # 2956 |  |  |

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|------------------|-------|------|-----------|------------|-------|------|
|                  |       |      |           | <u>-</u> ' |       |      |

## **Material Properties**

| Molecular Formula | C11H14O2 | Flash Point (°F, CC) | 225             |
|-------------------|----------|----------------------|-----------------|
| Molecular Weight  | 178.23   | Boiling Point        | 253°C @ 760mmHg |
| Shelf Life (days) | 730      | Physical State       | Liquid          |

| Solubility              | Soluble in alcohols; insoluble in water.  |
|-------------------------|---|
| Storage and Stability   | Store in fully closed container in cool (~20°C) dry place.  |
| I Handling Precalitions | Avoid contact of eyes and skin. In case of contact, flush copiously with water.<br>Keep away from heat and flame. |

## **Specified Critical Limits**

| Critical Property | Test Method             | UOM          | Lower Limit                    | Upper Limit |
|-------------------|-------------------------|--------------|--------------------------------|-------------|
| Color             | Visual Analysis         | None         | Colorless                      | Colorless   |
| Odor              | Organoleptic Analysis   | None         | Floral, rosy, honey, chocolate |             |
| Chemical Purity   | Gas Chromatography      | %            | 97.0%                          | 100.0%      |
| Density           | Density Analysis        | g/cm³ @ 20°C | 0.990                          | 1.010       |
| Refractive Index  | Refractometric Analysis | nD20         | 1.490                          | 1.499       |

| Notes |  |
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This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/26/2021